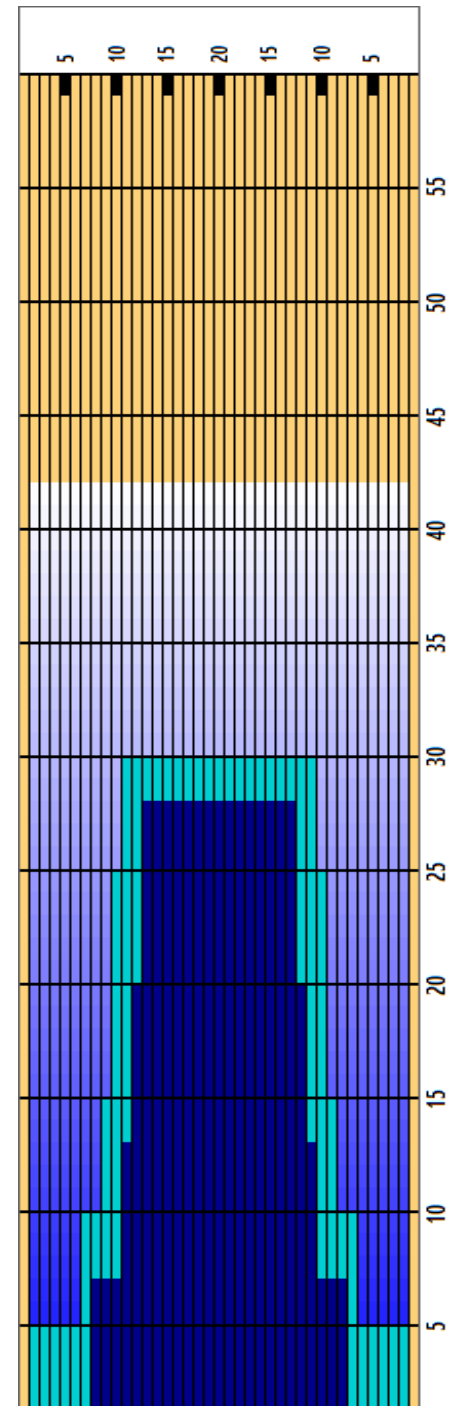


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	15.41 mL	Reverse Oil Total	10.15 mL	Volume Oil Total	25.56 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ice	Tank B Conditioner	ice

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	18	A	111	0.0	5.1	5.1	5550
2	7L	7R	2	50	18	A	54	5.1	10.2	5.1	2700
3	9L	9R	2	45	18	A	46	10.2	15.3	5.1	2070
4	10L	10R	2	45	18	A	42	15.3	20.4	5.1	1890
5	10L	10R	2	40	18	A	42	20.4	25.5	5.1	1680
6	11L	11R	2	40	18	A	38	25.5	30.6	5.1	1520
7	2L	2R	0	40	22	A	0	30.6	35.0	4.4	0
8	2L	2R	0	40	26	A	0	35.0	42.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	B	0	42.0	39.0	-3.0	0
2	2L	2R	0	50	22	B	0	39.0	28.0	-11.0	0
3	13L	13R	3	50	18	B	45	28.0	20.4	-7.6	2250
4	12L	12R	3	50	18	B	51	20.4	12.8	-7.6	2550
5	11L	11R	3	50	14	B	57	12.8	6.9	-5.9	2850
6	8L	8R	2	50	14	B	50	6.9	3.0	-3.9	2500
7	2L	2R	0	50	14	B	0	3.0	0.0	-3.0	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.71	1.76	1	1	1.76	6.71

