

Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	50 uL
Forward Oil Total	17.45 mL	Reverse Oil Total	11.35 mL	Volume Oil Total	28.8 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	111	0.0	3.9	3.9	5550
2	6L	6R	2	14	3	58	3.9	7.8	3.9	2900
3	7L	7R	2	18	3	54	7.8	12.9	5.1	2700
4	8L	8R	3	22	3	75	12.9	22.2	9.3	3750
5	12L	12R	3	26	3	51	22.2	33.2	11.0	2550
6	2L	2R	0	26	3	0	33.2	43.0	9.8	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	0	43.0	32.0	-11.0	0
2	13L	13R	3	22	3	45	32.0	22.7	-9.3	2250
3	8L	8R	2	22	3	50	22.7	16.5	-6.2	2500
4	6L	6R	2	22	3	58	16.5	10.3	-6.2	2900
5	2L	2R	2	18	3	74	10.3	5.2	-5.1	3700
6	2L	2R	0	10	3	0	5.2	0.0	-5.2	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.14	1.33	1	1	1.33	3.14

